SMART

WEIGHING SOLUTIONS



# 5000 Digital Indicator Quick Start Manual

For use with Software Versions 4.6 and above

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# SPECIAL NOTE Trade Use of the Rinstrum 5000

This manual may occasionally make reference to Trade Use settings of the **5000**. Only properly marked Trade Certified versions of the **5000** can be used in **Legal for Trade** applications.

Some individual settings may not be legal for trade use. Please check regulations with the appropriate Weights and Measures Authority.

"Everything should be made as simple as possible, but not simpler."

- Albert Einstein -





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#### 1. Introduction

#### 1.1. Introduction

The **Rinstrum 5000** is a precision industrial digital indicator using the latest technology to ensure fast and accurate weight readings.



#### 1.2. Features

The indicator is fitted with an alphanumeric 14.5mm LED display

- Real Time Clock and RAM for storing Zero, Tare and Total settings, etc.
- Support for Setpoint or Combo Accessory Cards.
- Smart Options:
  - Serial (0202)
  - Modbus Protocol (0213) needs (0202)
  - Intelligent Batching for up to 2 materials (0211)

#### 1.3. Accessories

- 0107 12VDC 1A Plug Pack Power Supply for use with DC models.
- 0212 Combo Accessory Card. 2 open collector outputs, 1 input and voltage or current analog outputs.
- 0204 Setpoint Accessory Card: 4 open collector outputs and 4 inputs.
- 0081 RS-232-20mA Loop Converter.
- 0215 DIN rail Relay Module.
- 0220 Viewer Software
- 0301 Panel Mount Clamps / 0302 Swivel Mount Clamps.
- 0303 30-degree Fixed Desk Mount Bracket.
- 0304 Stainless Steel IP65 Housing
- 0305 Stainless Steel Desk Bracket (requires 0302)
- 0306 Stainless Steel Wall Bracket (requires 0302)

#### 1.4. Manuals

For more information on the **5000** refer to the **5000 Reference Manual** and **5000 Communications Manual** (available free of charge from <a href="https://www.rinstrum.com">www.rinstrum.com</a>).

# 2. Specifications

### 3. Installation

The following steps are required to install the **5000** indicator.

- First inspect the unit to ensure that it is in good condition, and that the required mounting options and connectors are available.
- Use the connection diagrams to wire up the load cell, power and serial cables as required. Connectors for all of these cables are supplied with the indicator.
- Connect Power to the unit to start the instrument.
- Follow the instructions in INSTRUMENT SETUP to configure and calibrate the instrument.
- Enter SAFE and FULL setup to protect the settings from tampering and record these in a safe place for future reference.

## 4. Smart Software Options

To enable any of the **Smart Software Options** you need to enter a license code. The license codes are unique to each option and to each instrument and may be factory installed or installed in the field.

To check to see what options are fitted or to install another option:

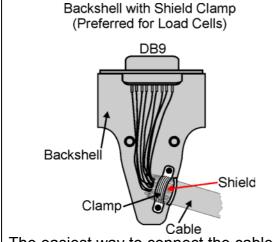
- Enter Setup by pressing the SETUP button on the front of the instrument.
- Press The **<ZERO>** key (marked GROUP) to advance from "build" to the "Factory" group.
- Press <TARE> key to advance from "deflt" to "Config".
- Press the **<TARE>** key (marked ITEM) to enter the next level of the menus.
- Press **<GROSS/NET>** key (marked <u>SELECT</u>) to enter the new code. The options currently enabled are displayed momentarily followed by "000000".
- Using <PRINT> (marked CHANGE) and <GROSS/NET> keys, enter the new code as follows:
  - Press the <PRINT>key to scroll from 0 to 9.
  - Press the **<GROSS/NET>** key to advance to the right, one digit at a time.
- When the code is entered correctly press the **<TARE>** key to accept it. If the code is incorrect "No Entry" is displayed, otherwise the updated list of options is displayed. To enter the code again, or enter another code go back to step 5.
- Press the **<ZERO>** key to advance to –END-.
- Press the **<TARE>** key to exit the setup.

Software Option	Display	Features	
0202 Serial	"Serial"	Needed to enable the use of Ser1 or Ser2 for printing,	
Communications		remote display driving, networking etc.	
0211 Intelligent	"Setpnt"	Full batching capabilities for up to 2 materials.	
Setpointing			
0213 Modbus	"Modbus"	Enables the use of the Modbus ASCII network protocol.	
Communications		Requires the Serial Communications option as well.	

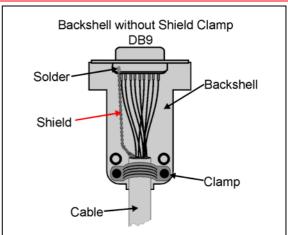
#### 5. Connections

#### 5.1. Connecting Shields

To obtain full EMC or for RFI immunity with the **5000**, the load cell shield MUST be connected electrically to the metal shell of the DB9 connector. Refer to diagrams below or to instructions supplied with the connector.



The easiest way to connect the cable shield to the DB9 backshell is to fold the shield wires back over the outside of the cable insulation so the cable clamp of the backshell makes good electrical contact with the shield when installed.



A method for connecting the cable shield to the DB9 is to twist the shield wires together and solder the ends to the DB9 casing.

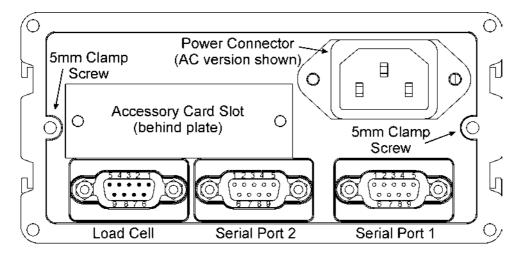
#### 5.1.1. Cable Shield Connection and Earthing

- Care should be taken when connecting shields to maximise RFI immunity and minimise earth loops and cross-talk (interference) between instruments.
- For RFI immunity, termination of the load cell shield at the **5000** end is important (ie. with connection to the **5000** case via the shield connection).
- The **5000** enclosure is directly connected to the shield connections on the cables.
- The **5000** should be connected to earth via a single reliable link to avoid earth loops.
- Where each instrument is separately earthed, interconnecting cable shields should be connected at one end only.
- Caution: Some load cells connect the cable shield directly to the load cell (and therefore the scale base). Connection of the shield in this situation may be site specific.
- The instrument complies with relevant EMC standards provided case ground connection is correctly made. Resistance measured between 5000 case and nearest earth point should be less than 2 ohms.

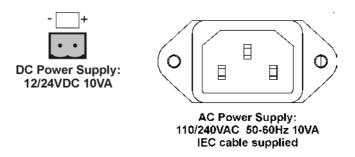
#### 5.2. Unused Pins

It is important to note that unused pins are not to be connected. The reason being that the functions of the pins may not be compatible with equipment at the other end (eg. connecting output pins to a PC communications port may affect the operation of the PC). Consequently many commercial communications cables are not suitable for use.

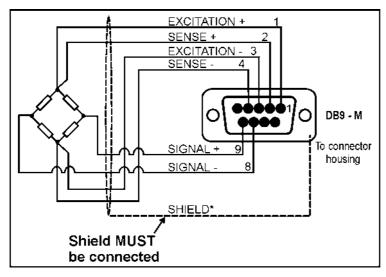
#### 5.3. 5000 Rear Plate Connections



#### 5.4. DC Power Supply

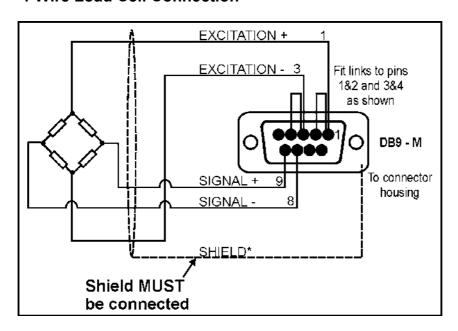


#### 5.5. 6-Wire Load Cell Connection

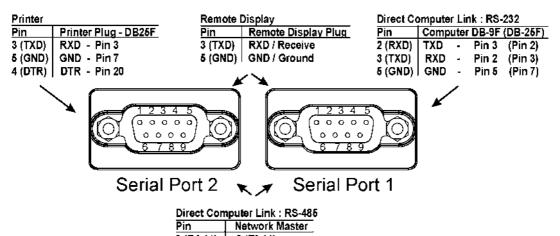


**Note:** Sense lines MUST be connected.

#### 5.6. 4-Wire Load Cell Connection



#### 5.7. Serial Connection



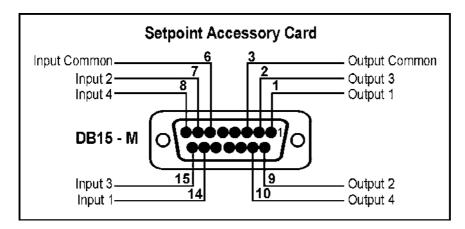
Direct Computer Link: RS-4				
Pin	Network Master			
6 (RA (-))	8 (TA (-))			
7 (RB(+))	9 (TB (+))			
8 (TA (-))	6 (RA (-))			
9 (TB (+))	7 (RB (+))			

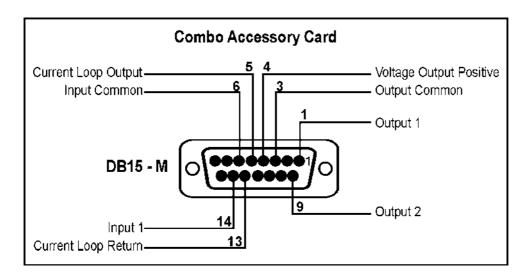
(NB: Pins 6..9 On Serial Port 1 are duplicated on Serial Port 2 for convenient cable termination)

#### 5.8. Accessory Card Installation

- Isolate the 5000 from the power before attempting to install an accessory card.
   Avoid excess handling of the accessory card as each card contains static sensitive devices. Hold the card by the edges or mounting plate as much as possible.
- Each option card is installed into a slot in the back panel of the 5000. The slot is accessed by removing the cover plate at the top left. The connector lead is attached to the inside of this plate. Separate the lead from the plate taking care not to lose the lead inside the 5000. Discard the plate, but retain the two mounting screws. Clean any remnants of tape from the lead connector.
- Plug the lead connector onto the four-pin socket on the accessory card. The connector only fits one way round.
- Slide the card into the slot in the back of the 5000, cable end first, until the
  mounting plate is fitted against the back plate. Re-install the two retaining
  screws.

#### 5.9. Accessory Card Connection

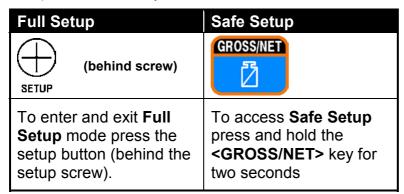




## 6. Setup

#### 6.1. Accessing Full or Safe Setup

There are two methods of entering setup mode. One accesses the complete Full Setup. The other only allows access to the more restricted Safe Setup.



If a Passcode has been set it is necessary to enter the appropriate passcode to gain access to the Setup.

Once access to the Setup has been achieved the display will show (SEtUP) for two seconds before displaying the first group title.

ltems marked with  $\otimes$  indicate that the setting is available only in Full Setup and is trade critical. When trade critical settings are changed the calibration counter will be incremented.

#### 6.2. Exiting Full or Safe Setup

The following identifies the methods used to save settings, exit setup and return to the normal weighing mode.

#### 6.2.1. Exiting Safe Setup

- Press the [GROUP] key until the -END- group appears in the display.
- Press the [ITEM] key to exit the setup.

#### 6.2.2. Exiting Full Setup

This method may be used where the **SETUP**> key is not sealed and can be freely accessed.

- Press the **<SETUP>** key once.
- Reseal the key with the seal screw. In trade applications, the screw head can be sealed with a destructible verification sticker.

ZERO  GROUP	TARE - T -	GROSS/NET  SELECT	PRINT  CHANGE
		SINGLE (single range)	
BUILD	IIPEW	Scale ranging selection	DUAL r (dual range)
			DUAL I (dual interval)
			DirEct (direct mV/V)
	DP⊗	Decimal point position	000000, 00000.0, 0000.00, 000.000, 00.0000,
	Di ⊗	Decimal point position	0.00000
	CAP1⊗	Capacity of first range	Press <b>PRINT</b> > key to increment the digit and
			<gross net=""> key to change to the next digit</gross>
	E1⊗	Resolution of first range	1, 2, 5, 10, 20, 50, 100
	CAP2⊗	Capacity of second range	Press <b>PRINT</b> > key to increment the digit and
			gross/net key to change to the next digit
	E2⊗	Resolution of second range	1, 2, 5, 10, 20, 50, 100
	UNITS⊗	Units of measure	None, g (grams) kg (kilograms) lb (pounds)
			t (tonnes/tons)
OPTION	USE⊗	Industrial or trade use	IndUST (+ and - weighing) or TRAdE (trade)
	FILTER	Digital Filtering/Averaging	1 (number of A/D readings to be averaged )
			or 2, 3, 4, 5, 6, 7, 8, 9, 10, 25, 50, 75, 100, 200
	JITTER	Display filter	<b>OFF</b> (stabilizes minor weight changes)
			FinE, COARSE
	MOTION⊗	Motion detection setting	NONE or
			0.5 divs over 1.0 second in steps up to
	AUTO 7	Α	5 divs per 0.2 second
	AUTO.Z	Auto zero on power up	OFF or ON
	Z.TRAC⊗	Zero tracking setting	NONE or
			0.5 divs over 1.0 second in steps up to
	Z.RANGE⊗	Zara kay ranga in	5 divs per 0.2 second (affected by zero band) 02-02, 01-03, 20-20, 100.100
	Z.RANGE&	Zero key range in percentages	02-02, 01-03, 20-20, 100.100
	Z.BAND⊗	Zero band width in divisions	(also limits zero tracking range)
CAL	ZERO⊗	Current weight is displayed	Zero in progress [press <tare> key to exit]</tare>
07.12	SPAN⊗	Current weight is	Enter in applied weight by a press of the <b><print></print></b>
	0.70	displayed	key to increment the digit and <b><gross net=""></gross></b> key
			to change to next digit [then press the <b><tare></tare></b>
			key]
			Span in progress [press <zero> key to exit]</zero>
	Ed.LIN⊗	Edit linearisation points	
	CIr.LIN⊗	Clear linearisation points	
	FAC.CAL⊗	Restore indicator to default	Cont n (continue –No?)
		factory configuration	Cont Y (Yes) WARNING! All current setup will
			be lost – excluding zero and span

GROUP ITEM SELECT  SERIAL  SER1  Function of serial port 1  NET (Rinstrum-Net used or Viewer software)  OFF  Auto.Lo (automatic output 10 updates/second)  Auto.Hi (automatic output @ A/D frequency)  Single (single weight output from Serial Port 1)
GROUP ITEM SELECT CHANGE  SERIAL SER1 Function of serial port 1  NET (Rinstrum-Net used or Viewer software)  OFF  Auto.Lo (automatic output 10 updates/second)  Auto.Hi (automatic output @ A/D frequency)  Single (single weight output from Serial Port 1)
SERIAL  SER1  Function of serial port 1  NET (Rinstrum-Net used or Viewer software)  OFF  Auto.Lo (automatic output 10 updates/second)  Auto.Hi (automatic output @ A/D frequency)  SinglE (single weight output from Serial Port 1)
OFF Auto.Lo (automatic output 10 updates/second) Auto.Hi (automatic output @ A/D frequency) SinglE (single weight output from Serial Port 1)
Auto.Lo (automatic output 10 updates/second) Auto.Hi (automatic output @ A/D frequency) SinglE (single weight output from Serial Port 1)
Auto.Hi (automatic output @ A/D frequency) SinglE (single weight output from Serial Port 1)
SinglE (single weight output from Serial Port 1)
SER2 Function of serial port 2 OFF, Auto.Lo, Print, SinglE
NET.OPT ADDRES Network address 00 to 31
TYPE Network protocol NEt.A (Rinstrum network)
nEt.b (modbus network)
AUT.OPT TYPE Automatic output format Auto.A (Rinstrum default string for all normal uses
Auto.B (see reference manual)
Auto.C (see reference manual)
Auto.D (see reference manual)
Auto.E (see reference manual)
Src Source for automatic DISP (displayed weight)
(
output GroSS (gross weight)
NET (net weight) Total (total weight)
Aut.Fmt Programmable format 01.000 ( posn.char) (see reference manual)
ST.CHr Start character 002 ( see reference manual)
END.CH1 End character (1) 003 ( see reference manual)
END.CH2 End character (2) 000 (see reference manual)
Prn.OPT   Prnt.TP Type of print-out   SINg/A.SINg (print/auto print single line )
Doub/A.DOUB (print/auto print double line)
Tic/A.tic (print/auto full weight ticket)
TotAL (Totalising printer mode)
A.totAL (Automatic totalising)
HEADER Custom ticket header 1.01.000 (line.posn.char) (see reference manual
Tic.Fmt Custom ticket format 1.01.000 (line.posn.char) (see reference manual
SPACE Ticket margin spacing 00.00 (columns.rows) (see reference manual)
BAUD Baud rate for both ports 300, 600, 1200, 2400, 4800, 9600, 19200
BITS Serial data format N (no parity)
n 8 1 - 2 - O (odd parity)
E (even parity)
Defaults as above are for: 8 (8 data bits)
No parity 7 (7 data bits)
8 data bits 1 (one stop bits)
1 stop bit 2 (two stop bits) - termination resistors - (termination resistors disabled)
- termination resistors - (termination resistors disabled)  disabled T (termination resistors enabled)
RS-232 (RS-232)
- no printer handshaking 4 (RS-485)
- (no printer handshaking)
<b>D</b> (DTR handshaking)

ZERO	TARE	GROSS/NET	PRINT
→O∢	→T∢		
			$\odot$
GROUP	ITEM	SELECT	CHANGE
SPEC	SAFE.PC	Set safe access passcode	
	FULL.PC⊗	Set full access passcode	
	BUTTON⊗	Zero, Tare, Gross/Net and	YYYY (yes, buttons are active, but subject to
		Print key operations	motion detection for trade use)
		(all individually set)	NNNN (no, buttons are disabled)
			iiii (active and over-rides motion detection)
	InP.Fn	Input functionally	<b>O</b> – Zero , <b>t</b> – Tare , <b>G</b> – Gross , <b>P</b> – Print
			<b>B</b> – Blank , <b>L</b> – Lock , <b>S</b> – Show total ,
			<b>C</b> – Clear total , <b>u</b> − Undo , <b>-</b> Disable, <b>r</b> − Start,
			<b>A</b> – Pause/Abort, <b>I</b> – Interlock, <b>d</b> – Dump Enable,
			1 - Serial 1, 2 -Serial 2 , H - Manual Hold,
			E – Peak Hold
	SYNC⊗	A/D frequency	15 to 60 Hz
_		(used for anti-vibration filter)	(changes affects zero and span calibration)
TEST	SCALE	Displays the L/C output in Mv/V	X.XXXX (only lasts for 5 seconds in trade mode)
	Hi.Res	Expand the display	Off (In trade mode – only lasts for 5 seconds)
		resolution by 10 times	On (tool for corner tests using minimal weights)
	Frc.Out	Force the outputs on the	OFF, On1, On2, On3, On4
		setpoint and combo cards	
	tSt.inP	Displays the current status of	[]
		the remote inputs on the	[-] no input present
		setpoint and combo cards	[1 to 4] input is active
SET.PTS	ACTIVE	Enable setpoints	- Off, <b>A</b> – Active, <b>1</b> – Material 1, <b>2</b> – Material 2,
			<b>d</b> – Dump, <b>F</b> – Finish, <b>m</b> – Motion, <b>O</b> – Zero,
		-	P - Pause
	LOC	Setpoint lock out	- Unlocked, L - Locked
	SRC	Source of weight data for	Gross (gross weight reading)
	DID	analog output	NET (net weight reading)
	DIR	Output switching direction	O (Over – weight increasing to target)
	1 0010	A (: 1 1 :	U (Under – weight decreasing to target)
	LOGIC	Active relay logic	H – High, L - Low
	ALARM	Setpoint alarms	- Off, <b>S</b> – Single beep, <b>d</b> – Double beep,
	TADOET	Tanak astinas	C - Continuous
	TARGET	Target settings	Press <print> key to increment the digit and</print>
	IIVC	Maint tolongon antique	<gross net=""> key to change to the next digit</gross>
	HYS	Weight tolerance settings	Press <print> key to increment the digit and</print>
	FLT	Cotnoint in flight cottings	<gross net=""> key to change to the next digit PRINT&gt; key to increment the digit and</gross>
	FLI	Setpoint in-flight settings	Press <print> key to change to the next digit</print>
	FLT AD	FLT.ADJ	<pre><gross net=""> key to change to the next digit</gross></pre> 000000 to 000050
	ILIAD	Flight adjustment in %	
	DELAY	DLY1 to 20 Delay after	0.1second to 20 secs. (0.0 inserts a PAUSE)
	DLLAI	feeders	0. 13660110 to 20 3663. (0.0 11136113 & FAUSE)
		1000013	

ZERO	TARE	GROSS/NET	PRINT
<b>→</b> () <b>←</b>	<b>→</b>   <b>←</b>		$\odot$
GROUP	ITEM	SELECT	CHANGE
SET.PTS	OPT	OPTION	S (single batch)
		General batching options	A (auto re-start after each batch)
			E (halt on all errors)
		S E d	- (ignore Overload and Underload errors)
			<b>d</b> (one second delay between steps)
		Defaults as above are for:	- (no delays)
		<b>S</b> (single batch)	<b>b</b> (show full batch details at start)
		E (halt on all errors)	t (show targets only at start)
		d (1 sec. Delay between	- (no batch data shown)
		steps)	- (multi-speed feeders all
		- (no batch details)	operated consecutively)
		- (multi-speed feeders	F (all speeds on together)
		operated consecutively)	(* *,**********************************
	LABEL	Material names	
AnAloG	SRC	Source of weight data for	DISP (currently displayed weight, net or gross)
		analog output	GroSS (gross weight reading)
			NET (net weight reading)
	TYPE	Type of output	Volt (0-10 voltage output)
		Typo or output	Cur. (4-20mA current output)
			AbS.Cur (4-20mA absolute, + and - weighing)
	CAL.Lo	Zero calibration of analog	UP (up fine adjustment)
	O/ (L.LO	outputs	Dn (down fine adjustment)
	CAL.Hi	Span calibration of analog	UP (up fine adjustment)
	O/ (L.III)	outputs	Dn (down fine adjustment)
	Frc.AnL	Force analog readings for	Lo (transmits 0V or 4mA, depending on TYPE)
	I TO.A.IIL	easy calibration of external	Hi (transmits either 10V or 20mA)
		devices	(transmits state 10 v of 2011/1)
CLOC	TIME	Setting of current time	00HH.MM
	DATE	Setting of current date	00DD.MM
		Setting of current year	then <b>00.YYYY</b>
	QA.OPT	Quality Assurance reminder	Off
	Q	Quality / local arrow for minder	On (intermediately flashes QA Due on due date)
	QA.dATE	Setting of QA date due	00DD.MM
	Q	Setting of QA year due	then 00.YYYY
FACTRY	DEFLT⊗	Restore zero and span to	Cont n
AOINI	DEILIG	factory default settings	Cont Y (wipe all existing calibration data?)
		Warning: this sequence	wipe an existing canoration data.
		wipes all stored calibrations!	
	FAC.RST⊗		
		Factory access only	
	COnFIG⊗	Enter license codes for	SErial (Serial output communications)
		Smart options	SetPnt (Intelligent setpoints, up to 2 products)
		omart options	ModbuS (ASCii networking protocol)
-END-	SAVING	Exit, save changes and	Protocol)
LIID-		return to normal operation	
		Tretain to nomial operation	

## 7. Error Messages

A number of error messages may be displayed to warn of operation outside of acceptable limits. These messages are given below. Short messages (xxxxx) will appear as a single message on the display. Longer messages (xxxxx)(yyyyy) will appear on the display in two parts, first the (xxxxx) part, then the (yyyyy) part.

#### 7.1. Weighing Errors

These messages show status messages or errors that have occurred during the normal weighing operation.

Error	Description		
(U)	The weight is below the minimum allowable weight reading.		
(O)	The weight is above the maximum allowable weight reading.		
	Warning - overloading may damage mechanical scale elements. (Check		
	the condition of loadcell connections. Check for damaged load cell.)		
(ZERO)	The weight reading is beyond the limit set for Zero operation. The operation		
(ERROR)	of the <b><zero></zero></b> key is limited in the setup during installation. Zero cannot be		
	done at this weight. (Use TARE instead.)		
(STABLE)	Scale motion has prevented a Zero, Tare or Print operation from occurring		
(ERROR)	on command. (Try the operation again once the scale is stable.)		
(PRINT)	A printer problem has prevented the printout from being completed. (Look		
(ERROR)	for loss of printer power, no paper or cable fault.)		
(CAL)	The "calibration due" date has been set and the current date exceeds this		
(DUE)	limit. Press any key to clear the warning for 1 hour. To clear the warning		
	permanently, recalibrate the instrument and set a new 'calibration due'		
	date.		

#### 7.2. Setup Errors

These messages warn of setup entries that are not acceptable to the **5000** programme.

Error	Description	
(RES)	The scale build is configured for less than 100 graduations. (Check the	
(LO)	resolution (count-by) and Capacity settings)	
(RES)	The scale build is configured for more than 100,000 graduations. (Check	
(HIGH) the resolution (count-by) and Capacity settings)		

#### 7.3. Calibration Errors

These messages warn of incorrect calibration technique, or of attempts to calibrate the **5000** beyond it's specification.

Error	Description		
(ZERO)	The load cell output is beyond allowable zero calibration range. (Check for		
(HI)	incorrect scale connection. Reduce the dead load, or shunt the load cells.)		
(ZERO)	The load cell output is below allowable zero calibration range. (Check for		
(LO)	incorrect scale connection. Increase the dead load, or shunt the load cells.)		
(SPAN)	The load cell signal range (span) is too small for these settings. (Incorrect		
(LO)	span weight entered. Scale wiring incorrect. Wrong load cell capacity [too		
large]. Wrong or no calibration weight added to scale.)			
(SPAN)	The load cell signal range (span) is too large for these settings. (Incorrect		
(HI)	span weight entered. Scale wiring incorrect. Load cell capacity too small for		
	application.)		
(NO)	There is no valid zero calibration so the span calibration cannot proceed.		
(ZERO)			

#### 7.4. Diagnostic Errors

The **5000** continually monitors the condition of the internal circuits. Any faults or out-of-tolerance conditions are shown on the display as an E type error message. In the table below the following terms are used:

- Check = this item can be checked on site by service personnel.
- Service = the **5000** must be returned for factory service.

Error	Description	Resolution
E0001	The power supply voltage is too low.	Check supply
<b>E</b> 0002	The power supply voltage is too high.	Check scale / cables
<b>E</b> 0004	The load cell excitation voltage is too low.	Check scale/supply
<b>E</b> 0008	The load cell excitation voltage is too high.	Check scale/supply
<b>E</b> 0010	The temperature is outside of allowable limits.	Check location
<b>E</b> 0020	Scale build is incorrect. The number of graduations has been set < 100 or greater than 100000.	Fix up scale build
<b>E</b> 0040	The positive sense line is not connected.	Check connection
<b>E</b> 0080	The negative sense line is not connected.	Check connection
<b>E</b> 00C0	Neither sense line is connected	Check connection
<b>E</b> 0100	The digital setup information has been lost.	Re-enter setup
<b>E</b> 0200	The calibration information has been lost.	Re-calibrate
<b>E</b> 0300	All setup information has been lost	Enter setup and calibrate
<b>E</b> 0400	The factory information has been lost.	Service
<b>E</b> 0800	The EEPROM memory storage chip has failed	Service
<b>E</b> 2000	The Clock Calendar chip has failed	Service
<b>E</b> 8000	The EPROM memory storage chip has failed	Service

The **E** type error messages are additive. For example if a condition is detected where the power supply voltage is low, resulting in a reduction of excitation voltage, the resulting Error messages will be **E0005** (0001 + 0004). The numbers add in hexadecimal as follows:

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